

Contribution submission to the conference SKM 2023

Reduction by H₂ exposure at room temperature of ceria ultrathin films grown by atomic layer deposition — ●CARLOS MORALES, YULIYA KOSTO, RUDI TSCHAMMER, KARSTEN HENKEL, and JAN INGO FLEGE — Applied Physics and Semiconductor Spectroscopy, Brandenburg University of Technology Cottbus-Senftenberg, Konrad-Zuse-Strasse 1, D-03046 Cottbus, Germany

Atomic layer deposition (ALD) exhibits a high potential for integration as a scalable process in microelectronics, allowing well-controlled layer-by-layer deposition and conformal growth on 3D structures. Yet, the ALD technique is also well known to lead to amorphous and defective, non-stoichiometric films, potentially resulting in modified materials properties that, in the case of ultra-thin deposits, can also be affected by film/substrate interaction. Interestingly, initial in situ X-ray photoemission spectroscopy (XPS) measurements of ceria ALD-deposits on Al₂O₃/Si, sapphire, and SiO₂ substrates confirm a Ce³⁺/Ce⁴⁺ mixture dependent on the substrate interaction, deposit thickness, and morphology. Using near-ambient pressure XPS, we have significantly reduced ultrathin (< 10 nm) ceria films grown by ALD by exposing them to different O₂/H₂ partial pressures at moderate temperatures (< 525K). Notably, the total amount of reduction to Ce³⁺ is found to depend on the deposit thickness and initial ceria/substrate interaction. Furthermore, the intrinsic defects related to the ALD method seem to play a critical role in the reversible reduction at room temperature.

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